

## Below Ground Pool Cover Box installation guide

Items you will need to install the box, 2 ropes or straps to carry and lift box, shovels, tape measure, spirit level or levelling device, rubber mallet, 17mm socket or spanner, 2 concrete slabs 450mm x 450mm or 300mm x 600mm and blue metal or stone aggregate equivalent (approx. 2 bags per 1m)

1. Prepare dig zone by removing pavers if being installed into pre paved area.



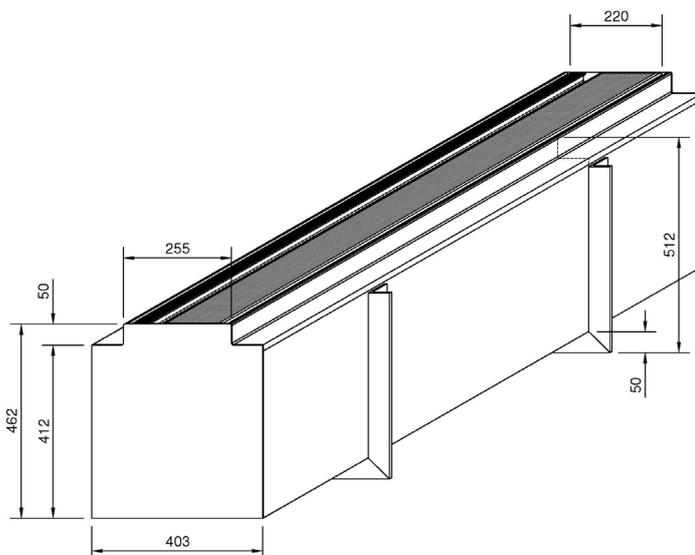
2. Dig trench to minimum of 550mm wide, 555mm deep and at least 300mm past either side of the pools waterline edge. *For example if pool is 4000mm wide dig trench 4600mm long.*



3. If space is restricted on one side place box at least 100mm past the pool edge or as far as possible if pool wall is on a boundary, please ask us for advice on placement in restricted space circumstances.
4. Once trench dug to correct size and depth, place concrete slabs at each end where angle braces are located on the box (approx. 1000mm – 1200mm from end of box).



5. Level these slabs so they are approx. 512-515mm below the finished height of paving or concrete. Place spirit level on pool headers and lay across the trench propping the other end up so spirit level is level, using the level measure down to slabs to obtain correct depth of slab, use rubber mallet to tape down to bed slab in.



6. Once both slabs are in place and at correct level place blue metal or aggregate along the trench making sure you do not exceed more than 50mm above the slab height, for boxes with a centre brace or braces leave a small amount out so brace doesn't touch the blue metal.

7. Once blue metal is down you are ready to place box into hole. Carry box to the trench edge, place rope or straps under each end of box and use these to lift and lower into hole.



8. With box in the hole and end braces are sitting on concrete slabs level box up to required height via the 4 bolts inside the box, screw all 4 down so they touch the concrete slabs and then every 1 turn gives you approx. 1mm of lift.



9. Once box is level measure the distance away from pool headers so they are the same either side within a couple of millimetres.



10. Place supplied spacers between lid and front extrusion on the box prior to back filling.



11. Once box is level and square to the pool start back filling with soil and washing in soil as you go to eliminate any air pockets around the box.  
 12. Leave spacers in place until paving or concrete has been completed, this will prevent any extra pressure caused from walking around the box or compaction pushing walls in too far.  
 13. To prevent lid from decolourisation protect lid from concrete slurry, acids and chlorine.

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Failure to follow the installation steps correctly or excessive compacting around the box when installed may result in crushing of the box front and/or back walls that will make the lid hard or unable to open. Repairing or fixing the lid being due to it being unable to open due to this installation techniques is not covered under the warranty

5 Year Structural Warranty does not cover scratches or chips to the powder coating colour or finished surfaces